





Combination Air Valve for Sewage

AS11/1

PN 10/16

DN80 - DN200

Air Relief Valve will ensure the correct operation of pipeline networks allowing the release of the air pockets during working conditions, the evacuation and the entrance of large volumes of air in case of filling and draining operations.

Technical Details

Maximum Working Pressure PFA: 16 bar / PN16 Working temperature: Maximum +90°C Flange Type: EN 1092-2 PN10 & PN16 (other flange types available on request) Coating: 300 μm FBE coating, external and internal - RAL5015 Installation: Assembly the vertical position only Application: Installation for water and other liquids carrying solid particles such as sewage and effluent

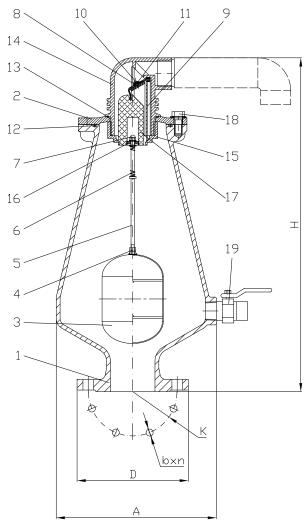
Design features

- Actuated only by the process fluid for fully automatic function
- Single chamber double orifice triple function air and vacuum automatic release valve.
- Designed to operate with liquids carrying solid particles such as sewage and effluent.
- Complete separation of the liquid from the sealing mechanizm provides optimum work conditions
- All inner metal parts made of stainless steel 316.









No	Part Name	Material	
1	Body	Ductile Iron EN-GJS-500-7	
2	Bonnet	Ductile Iron EN-GJS-500-7	
3	Float	Stainless Steel X5CrNiMo17-12-2/1.4401/316	
4	Nut	Stainless Steel X5CrNiMo17-12-2/1.4401/316	
5	Spindle	Stainless Steel X5CrNiMo17-12-2/1.4401/316	
6	Spring	Stainless Steel X5CrNiMo17-12-2/1.4401/316	
7	Crown Nut	Stainless Steel X5CrNiMo17-12-2/1.4401/316	
8	Disc	NBR+SS316+Nylon	
9	Plate	Stainless Steel X5CrNiMo17-12-2/1.4401/316	
10	Bolt	Stainless Steel X5CrNiMo17-12-2/1.4401/316	
11	Washer	Stainless Steel X5CrNiMo17-12-2/1.4401/316	
12	Gasket	Elastomer NBR	
13	0-ring Seal	Elastomer NBR	
14	Cover	Plastic Nylon	
15	Plastic Base	Plastic Nylon	
16	Stoper	Polythene PE	
17	Guide Block	Polythene PE	
18	Bolts/Washers	Stainless Steel X5CrNiMo17-12-2/1.4401/316	
19	Ball Valve	Stainless Steel X5CrNiMo17-12-2/1.4401/316	

Dimension (mm & kg)							
Group	DN	80	100	150	200		
AS11/1	PN16	BA0508	BA0510	BA0515	AE1024		
	PN10				AE1033		
Α		275	275	275	275		
Н		601	601	601	601		
ØS		94	110	150	200		
К		160	180	240	295		
bxn PN16/PN10		19x8	19x8	23x8	23x12/23x8		
D		200	220	285	340		
Weight kg		25	26	28	31		